E20/3

Large reinforced angle brackets

Reinforced angle brackets are suitable for structural applications in framing and wood-frame houses.

Features

Material

• Galvanized steel S250GD + Z275 according to NF EN 10346.

Benefits

- Extremely strong angle bracket!
- Suitable for anchoring as it can withstand both ٠ suction and pull in all directions
- I single angle bracket E20/3 each side of the • assembly will result in an extremely strong ans secure construction
- 2 angle brackets can be used as an alternative to a joisthanger

Applications

Suitable On

- Supporting member: solid wood, gluedlaminated wood, concrete, steel, etc.
- Supported member: solid wood, composite . lumber, glued-laminated wood, triangular trusses, profiles, etc.

When to Use

- Fastening of small trusses. •
- Cladding plates, cladding uprights. •
- ٠ Rafter anchors, cantilevers, headers, etc.











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Technical Data

References	Tun / DB nr.	NOB nr.	Produ	Product Dimensions [mm] Joist				Holes	flange B	Box Quantity	Weight [kg]		
TICICICIO		NOD III.	A	В	C	t	Ø5	Ø11	Ø5	Ø11	DOX QUALITY	weight [kg]	
E20/3	1247118	43582662	170	113	95	3	24	5	16	4	25	0.58	

Product capacities - Timber beam to timber beam - Full nailing - 2 angles brackets



	Product capacities - Timber to timber - Full nailing													
References	Number of Fasteners			Characteristic capacities - Timber C24 - 2 angle brackets per connection [kN]										
References	Joist	Flange B	$R_{1,k}$ $R_{2,k} = R_{3,k}$											
	Qty	Qty	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60				
E20/3	24	16	7.34	8.95	11.77	14.71	19.89	21.86	26.61	28.31				

The published characteristic capacity is based on short term load duration and service class 2 according to EC5 (EN 1995) – $k_{mod} = 0.9$. For other load duration and service class, please refer to the ETA to get more accurate capacities.

To obtain the resistance values for a single bracket, the values in the above table should be divided by two, provided that the supported beam is locked in rotation. Please consult our ETA-06/0106 if the beam is free to rotate.

Product capacities - Timber beam to timber beam - Partial nailing - 2 angles brackets





Product capacities -	Timbor boon	a ta timbar baam	Dortial pailing
FIGUUCE Capacilies -	· IIIIIDei Deali		- raiuai nainny

			-					g						
References	Number of Fasteners			Characteristic capacities - Timber C24 - 2 angle brackets per connection [kN]										
nelelelices	Joist	Flange B		R	l.k		$R_{2,k} = R_{3,k}$							
	Qty	Qty	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60				
E20/3	12	9	5.56	6.78	8.78	10.97	15	16.48	20.22	21.51				

The published characteristic capacity is based on short term load duration and service class 2 according to EC5 (EN 1995) – k_{mod} = 0,9. For other load duration and service class, please refer to the ETA to get more accurate capacities.

To obtain the resistance values for a single bracket, the values in the above table should be divided by two, provided that the supported beam is locked in rotation. Please consult our ETA-06/0106 if the beam is free to rotate.

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Product capacities - Timber post to timber beam - Partial nailing - 2 angles brackets





	Product capacities - Timber post to timber beam - Partial nailing													
References	Number of Fasteners			Characteristic capacities - Timber C24 - 2 angle brackets per connection [kN]										
neierences	Joist	Flange B		R _{1.k} R _{2.k} :						= R _{3.k}				
	Qty	Qty	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60				
E20/3	13	8	5.56	6.78	8.78	10.97	11.77	12.93	15.91	16.92				

The published characteristic capacity is based on short term load duration and service class 2 according to EC5 (EN 1995) – $k_{mod} = 0.9$. For other load duration and service class, please refer to the ETA to get more accurate capacities".

To obtain the resistance values for a single bracket, the values in the above table should be divided by two, provided that the supported beam is locked in rotation. Please consult our ETA-06/0106 if the beam is free to rotate.

Product capacities - Trimmer connection -Partial nailing - 2 angles brackets





	Product capacities - Timber to timber - Trimmer connection											
Deferences	Number of Fasteners		Characteristic capacities - Timber C24 - 2 angle brackets per connection [kN]									
References	Joist	Flange B	$R_{2,k} = R_{3,k}$									
	Qty	Qty	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60						
E20/3	18	16	12.67	15.45	19.31	24.14						

The published characteristic capacity is based on short term load duration and service class 2 according to EC5 (EN 1995) – $k_{mod} = 0.9$. For other load duration and service class, please refer to the ETA to get more accurate capacities.

To obtain the resistance values for a single bracket, the values in the above table should be divided by two, provided that the supported beam is locked in rotation. Please consult our ETA-06/0106 if the beam is free to rotate.

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Product capacities - Timber beam to rigid support - Full nailing - 2 angles brackets



		Product capacities - Timber to Concrete - Full nailing													
References	Number of Fasteners					Characteristic capacities - Timber C24 - 2 angle brackets per connection [kN]									
nelelelices	J	Joist Flange B		nge B		R ₁	l.k		$R_{2,k} = R_{3,k}$						
	Qty	Туре	Qty	Туре	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60			
E20/3	24	CNA	4	Ø10	53.7	65.5	71	88.8	39	42.9	44.7	47.5			

The published characteristic capacity is based on short term load duration and service class 2 according to EC5 (EN 1995) – $k_{mod} = 0.9$. For other load duration and service class, please refer to the ETA to get more accurate capacities.

To obtain the resistance values for a single bracket, the values in the above table should be divided by two, provided that the supported beam is locked in rotation. Please consult our ETA-06/0106 if the beam is free to rotate.

Product capacities - Timber beam to rigid support - Partial nailing - 2 angles brackets





					Product capacities - Timber to Concrete - Partial nailing										
References		Number of	Fasteners			Characteristic capacities - Timber C24 - 2 angle brackets per connection [kN]									
nelelelices	Jo	oist	Flan	ge B		R ₁	l.k		$R_{2,k} = R_{3,k}$						
	Qty	Туре	Qty	Туре	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60			
E20/3	13	CNA	4	Ø10	30.2	36.9	40	50	25.4	28	29.1	31			

The published characteristic capacity is based on short term load duration and service class 2 according to EC5 (EN 1995) – $k_{mod} = 0.9$. For other load duration and service class, please refer to the ETA to get more accurate capacities.

To obtain the resistance values for a single bracket, the values in the above table should be divided by two, provided that the supported beam is locked in rotation. Please consult our ETA-06/0106 if the beam is free to rotate.

Product capacities - CLT beam to CLT beam - Ø10 connector screws - 2 angles brackets



				Proc	uct capacities - CLT beam to CLT beam - Ø10 connector screws - 2 angle brackets					
References	Fasteners				Characteristic capacities - Timber CLT - 2 angle brackets per connection [kN]					
References	Flar	Flange A Flange B		nge B	R _{1.k}	$R_{2,k} = R_{3,k}$				
	Qty	Туре	Qty	Туре	SSH10x80	SSH10x80				
E20/3	5	SSH	4	SSH	29	26				

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Installation

Fixing

On wood:

- CNA annular ring-shank nails dia. 4.0 x 35 or dia. 4.0 x 50 mm.
- CSA screws dia. 5.0 x 35 mm or CSA screws dia. 5.0 x 40 mm.
- Bolts.
- LAG screws.

On concrete:

Concrete substrate

- Mechanical anchor. WA M10-78/5 OR WA M12-104/5 pin.
- Chemical anchor: AT-HP resin + LMAS M10-120/25 or LMAS M12-150/35 threaded rod.

Hollow masonry substrate:

• Chemical anchor: AT-HP or POLY-GP resin + LMAS M12-150/35 threaded rod + SH M16-130 screen.

On steel:

• Bolts.

Installation

• For home and garden















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Technical Notes

Technical information

F1: tensile force in the central axis of the angle-bracket Particular situation of a fastening with only one angle-bracket:

- If the overall structure prevents the rotation of the purlin or the post, the tensile strength is equal to half of the given value for two angle-brackets.
- Otherwise, the connection resistance depends on the « f » distance between the vertical contact surface and the point of load application.

F2 and F3: shear lateral force Particular situation of a connection with only one angle-bracket:

• The resistance value to consider is equal to half of the one given for two angle-brackets.

F4 and F5: transversal force directed towards or opposite the angle-bracket

- The connection resistance depends on the « e » distance between the base of the angle-bracket and the point of load application.
- To consult corresponding loads, contact us.

Only F1, F2 and F3 forces for connections with 2 angle-brackets are present on this sheet. For more information, contact us.

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