#### **ABR**

## Reinforced angle brackets



Reinforced angle brackets are suitable for structural applications in framing and wood-frame houses.

## **Features**

#### Material

 Galvanized steel S250GD + Z275 according to NF EN 10346.

#### **Benefits**

- High rigidity through double-sided splash back
- High load values

## **Applications**

### Suitable On

- **Supporting member**: solid wood, glued-laminated wood, concrete, steel, etc.
- **Supported member**: solid wood, composite lumber, glued-laminated wood, triangular trusses, profiles, etc.

#### When to Use

- Fastening of small trusses.
- Cladding plates, cladding uprights.
- Rafter anchors, cantilevers, headers, etc.



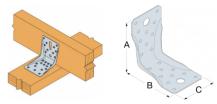
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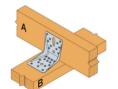
## **Technical Data**

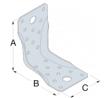
## Product Dimensions



References	Tun / DB nr.	NOB nr.	Produc	t Dimens	ions (m	ım]		Jo	ist [mn	n]	Holes flange B [mm]			Box Quantity Weight [kg]	
110101011003	Iuii/ DD III.	NOD III.	Α	В	C	t	Ø5	Ø12	Ø13	Ø12x32	Ø5	Ø12	Ø13	DOX QUALITY	woight [kg]
ABR100	1329235	42424786	103	103	90	2	10	1	-	1	14	1	-	50	0.26

Wood/wood connection beam/beam type - assembly with 2 angle brackets





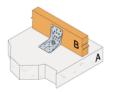


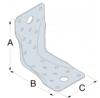
		Product capacities - Timber to timber - Full nailing											
References		nber of teners		Characteristic capacities - Timber C24 - 2 angle brackets per co									
Hororonoos	Joist	Flange B			R <sub>1.k</sub>			$R_{2,k} = R_{3,k}$					
	Qty	Qty	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60	CSA5.0x40	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60	CSA5.0x4	
ABR100	10	14	9.7	11.7	15.7	19.7	min (26,7/kmod^0,2 ; 27 /kmod)	9.6	12.8	14.2	16.7	20.3	

<sup>1)</sup> b = 75 mm; e = 130 mm

To obtain the resistance values for a single bracket, the values in the above table should be divided by two, pro rotation. Please consult our ETA-06/0106 if the beam is free to rotate.

Wood/wood connection post/beam type - assembly with 2 angle brackets







		Product capacities - Timber beam to Concrete											
D-f	Nur	nber o	f Fas	teners	Characteristic capacities - Timber C24 - 2 angle brackets per connection [kN]								
References	Joist Flange B		nge B		R <sub>1.k</sub>			$R_{2,k} = R_{3,k}$	$R_{4,k} = R_{5,k}$				
	Qty	Type Qty Type		Туре	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x35	CNA4.0x40	
ABR100	1	Ø10	10	CNA*	min (17,1; 21,6 /kmod)	min (20,6; 21,6 /kmod)	min (26,6; 21,6 /kmod)	7.2	8.7	10.9	8.6	10.4	

<sup>\*</sup> Refer to Characteristic Capacity table columns for type of fasteners that can be used in Flange A. Capacities vary depending on fastener type used.

To obtain the resistance values for a single bracket, the values in the above table should be divided by two, provided that the supported beam is locked in rotation. Please consult our ETA-06/0106 if the beam is free to rotate.

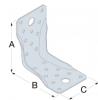
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Characteristic capacities - Timber to steel - Connection with 2 brackets



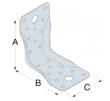


Deference					Product capacities - Timber to Steel
		Number	of Fas	steners	Characteristic capacities - Timber C24 - 2 angle brackets per connection [kN]
References	J	oist	l	Flange B	R <sub>1.k</sub>
	Qty	Type	Qty	Type	CNA4.0x60
ABR100	10	CNA*	4	PDPA-75	21.5

To obtain the resistance values for a single bracket, the values in the above table should be divided by two, provided that the supported beam is locked in rotation. Please consult our ETA-06/0106 if the beam is free to rotate.

Simplified characteristic capacities - Timber to concrete - Connection with 2 brackets







Deference		Simplified product capacities - Timber to Concrete											
	Nι	ımber o	f Faste	eners	Simplified characteristic capacities - Timber C24 - 2 angle brackets per connection [kN]								
References	Joist F			nge B		R <sub>1.k</sub> **		$R_{2,k} = R_{3,k}$					
	Qty	Туре	Qty	Type	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x35	CNA4.0x40	CNA4.0x50			
ABR100	1	Ø10	10	CNA*	17.1	20.6	24	7.2	8.7	10.9			

\* Refer to Characteristic Capacity table columns for type of fasteners that can be used in Flange A. Capacities vary depending on fastener type used.

Refer to the Simpson Strong-Tie anchor product range for suitable anchors. Typical anchor solutions deepend on the concrete type, spacing and edge distances.

\*\* The published characteristic capacity is based on short term load duration and service class 2 according to EC5 (EN 1995) –  $k_{mod}$  = 0.9. For other load duration and service class, please refer to the ETA to get more accurate capacities

With combined loads, the following formula shall be fulfilled

$$\sqrt{\left(rac{F_{1,d}}{R_{1,d}} + rac{F_{4/5,d}}{R_{4/5,d}}
ight)^2 + \left(rac{F_{2/3,d}}{R_{2/3,d}}
ight)^2} \leq 1$$

To obtain the resistance values for a single bracket, the values in the above table should be divided by two, provided that the supported beam is locked in rotation. Please consult our ETA-06/0106 if the beam is free to rotate.

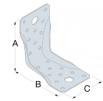
### **ABR**

## Reinforced angle brackets



Characteristic capacities - Timber beam to timber beam - Ø10 connector screws - 2 angle brackets

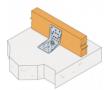


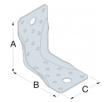




Defenses				Produc	t capacities - Timber beam to timber beam - Ø10 conr	nector screws - 2 angle brackets			
		Faste	eners		Characteristic capacities - Timber C24 - 2 angle brackets per connection [kN]				
References	Flange A Flange B			nge B	R <sub>1.k</sub>	$R_{2.k} = R_{3.k}$			
	Qty	Type	Qty	Type	SSH10x40	SSH10x40			
ABR100	2	SSH	1	SSH	5.2	2.7			

Characteristic capacities - Timber beam to concrete - Ø10 connector screws - 2 angle brackets







		Product capacities - Timber beam to rigid support - Ø10 connector screws - 2 angle brackets										
Deference		Faste	eners		Characteristic capacities - Timber C24 - 2 angle brackets per connection [kN]							
References	Flange A Flange B			nge B	R <sub>1.k</sub>	$R_{2.k} = R_{3.k}$						
	Qty	Type	Qty	Type	SSH10x40	SSH10x40						
ABR100	1	Ø10	1	SSH	5.7	4.1						

Refer to the Simpson Strong-Tie anchor product range for suitable anchors. Typical anchor solutions are FM753, AT-HP, depending on the concrete type, spacing and edge distances.

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## Installation

## Fixing

### On wood:

- CNA annular ring-shank nails dia. 4.0 x 35 or dia. 4.0 x 50 mm.
- CSA screws dia. 5.0 x 35 mm or CSA screws dia. 5.0 x 40 mm.
- Bolts.
- · LAG screws.

#### On concrete:

#### Concrete substrate

- Mechanical anchor. WA M10-78/5 OR WA M12-104/5 pin.
- Chemical anchor. AT-HP resin + LMAS M10-120/25 or LMAS M12-150/35 threaded rod.

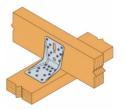
#### Hollow masonry substrate:

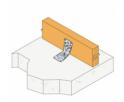
• Chemical anchor. AT-HP or POLY-GP resin + LMAS M12-150/35 threaded rod + SH M16-130 screen.

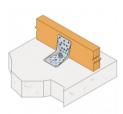
#### On steel:

• Bolts.







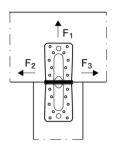


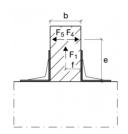
**ABR** 

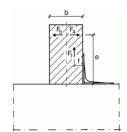
## **Reinforced angle brackets**



# **Technical Notes**







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brackets



